

SOLIDOT PRODUCTS

Comprehensive Selection Manual



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02 PRODUCT SECTION

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COMPANY INTRODUCTION

Solidot core team was founded in 2012 and developed the first generation of domestic sliced I/O module in the following year. In 2018, Solidot underwent business restructuring, focusing its strategic core on the research and development of automation bus technology and products. The company has now completed multiple rounds of equity financing, has successfully been selected for the list of unicorn enterprises in Nanjing, and has become a leading supplier of automation bus technology, products, and solutions in China.

Over the years, Solidot has focused on industrial bus technology to achieve interconnectivity of industrial products. The products have been widely used in industries and fields such as 3C, new energy, logistics, welding, water treatment, building control, and factory monitoring.

BUSINESS VISION

Leading Industrial Interconnection, Making Smart Manufacturing Easier.



DEVELOPMENT HISTORY

2022

Achieved multiple rounds of financing Received favors from industrial capital Released sliced/ multi-channel temperature controller, supporting various bus protocols

2021

Selected in the list of unicorn enterprises cultivated in Nanjing Released the first sliced stepper driver in China, supporting various bus protocols

2020

Awarded high-tech enterprise certification Released horizontal I/O with multiple protocol support

2019

Achieved Pre-A round of financing led by well-known government capital Released X-bus1.0 backplane protocol, based on which XB6 series high performance sliced I/O was released

2018

Core Team Acquires Solidot Technology Released Vertical I/O, supporting various protocols Achieved angel funding round

CERTIFIED PATENTS

Certifications











Patent Certificates



Computer software copyright registration certificates



Association membership certificates













INDUSTRY APPLICATIONS

Photovoltaic Manufacturing















New Energy





Petrochemicals



ower nergy



























Sliced I/O

Innovative channel indicator light design, close to the channel, spring-loaded pluggable terminal, fast wiring, easy maintenance. The highest point density of a single module in the same type of product, saving more space. Various protocol support, high-speed backplane bus, 32 plug-ins, 1024 I/O points, scan period of no more than 1ms, support star topology and distributed clock.



Vertical type I/O

102*72*25mm in size, small space, fast speed, fast wiring, pluggable wiring terminals, compatible with most manufacturers' main stations such as Mitsubishi, Siemens, Omron, simple configuration, IP20 rated protection.



Horizontal type I/O

Only 35mm high, 100M industrial Ethernet port, innovative channel indicator light design, clearly visible channel status, convenient for testing and maintenance. Support for major mainstream controllers. Adopting screw-fixed wiring terminals, stable and fast wiring.



IP67 fieldbus I/O

IP67 fieldbus I/O, supporting various bus protocols. The product size is 225*62*35, and the shell is made of PT-B+GF30% reinforced plastic material, which has excellent mechanical properties; the fully sealed design can be used in harsh working environments. There is a wide variety of signals available, providing a diverse range of options for on-site applications.



Valve terminal

Independent developed and initial invented in China, strong universality, supporting various bus protocols and mainstream magnetic valves. Offering customized solutions according to magnetic valves' type and quantity. Customized bottom plate, integrated allurminum alloy design product with outstanding appearance.



IO-Link fieldbus I/O

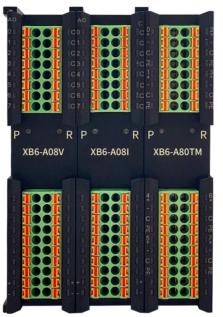
IP67 rated protection, applicable to harsh working environment. Adopting IO-Link v1.1 standard design, supporting various bus protocols, LED status display, channel protection and diagnosis.

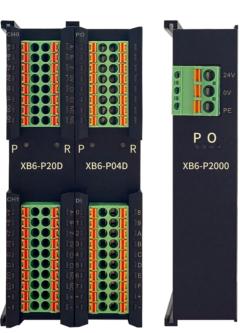
sDot 实点科技

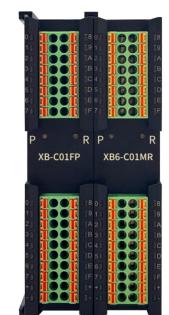
DISASSEMBLY DIAGRAM OF SLICED I/O















Rich coupler protocols

- PROFINET
- EtherCAT
- EtherNet/IP
- CC-Link
- CC-Link IE Field Basic
- CC-Link IE TSN
- RTEX
- PROFIBUS-DP
- MECHATROLINK-III ...

Power Supply +Coupler

- 32, 16, 8 digital input/output
- 12 channels relay output
- Common terminal expansion module

Digital Modules

- 8、4 channels analog input/output, support voltage, current type
- 8、4 channels temperature acquisition, support TD/TC/RTD acquisition

Analog Modules

- 4 channels highspeed pulse output, differential
- 2 channels highspeed encoder acquisition, differential

Pulse Modules Extend system power supply and increase the number of expansion

modules

Extended Power Modules • Modbus RTU

• RS485/RS422

Protocol Conversion modules

- Compact body, integrated with XB6 series remote I/O products
- Support open-loop and closed-loop stepping
- Support HM, PP, PV modes
- Support two-phase hybrid stepper motor

Stepper Drive Modules

- Small module size, support 32 digital input/ output, space saving
- Matching MIL connector cable and terminal block, fast and efficient connection, saving wiring

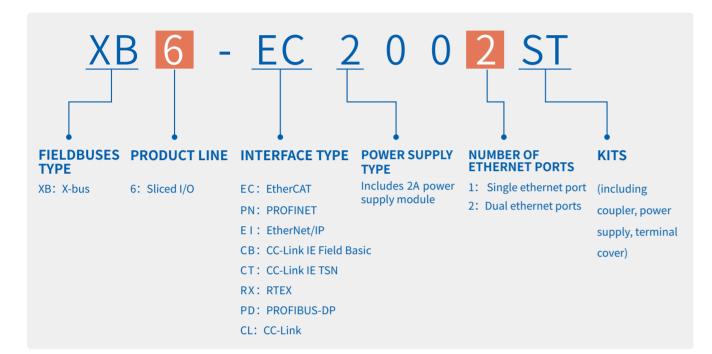
MIL Connector Modules X-bus
 Backplane bus
 terminal

Terminal Cover Plate

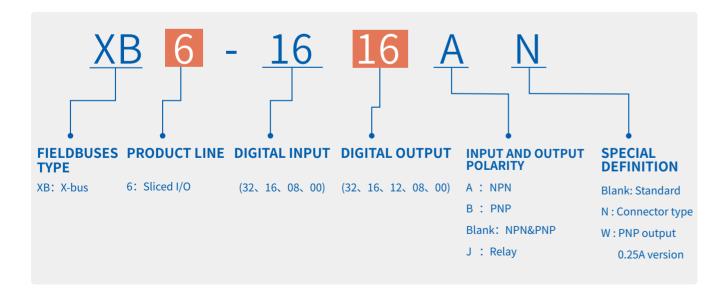
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SLICED I/O NAMING RULE

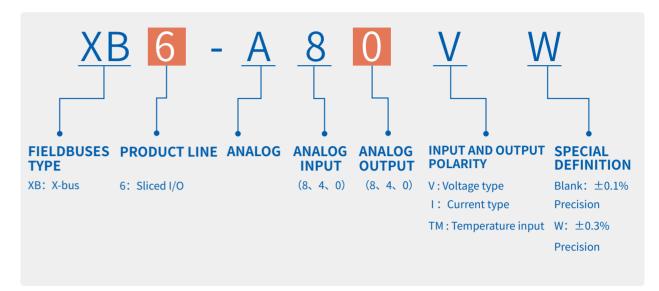
>> COUPLER /



DIGITAL ____



>> ANALOG /



SLICED I/O MODELS

DI=digital input, DO= digital output

		Coupler
1	XB6-PN2002ST	PROFINET Coupler kit (with power supply, cover plate)
2	XB6-EC2002ST	EtherCAT Coupler kit (with power supply, cover plate)
3	XB6-EI2002ST	EtherNet/IP Coupler kit (with power supply, cover plate)
4	XB6-CB2002ST	CC-Link IE Field Basic Coupler kit (with power supply, cover plate)
5	XB6-CT2002ST	CC-Link IE TSN Coupler kit (with power supply, cover plate)
6	XB6-RX2002ST	RTEX Coupler kit (with power supply, cover plate)
7	XB6-PD2002ST	PROFIBUS-DP Coupler kit (with power supply, cover plate)
8	XB6-CL2002ST	CC-Link Coupler kit (with power supply, cover plate)

		Digital
9	XB6-3200A	32 DI, NPN, European style terminal
10	XB6-0032A	32 DO, NPN, 0.25A, European style terminal
11	XB6-1616A	16 DI 16DO, NPN, 0.25A, European style terminal
12	XB6-3200B	32 DI, PNP, European style terminal
13	XB6-0032B	32 DO, PNP, O.5A, European style terminal



14	XB6-0032BW	32 DO, PNP, O.25A,European style terminal
15	XB6-1616B	16 DI, 16DO, PNP, O.5A, European style terminal
16	XB6-1616BW	16 DI, 6DO, PNP, O.25A, European style terminal
17	XB6-3200N	32 DI, NPN&PNP, Connector type
18	XB6-0032AN	32 DO, NPN, 0.25A, Connector type
19	XB6-1600A	16 DI, NPN, European style terminal
20	XB6-0016A	16 DO, NPN, 0.25A, European style terminal
21	XB6-1600B	16 DI, PNP,European style terminal
22	XB6-0016B	16 DO, PNP, 0.5A, European style terminal
23	XB6-0016BW	16 DO, PNP, 0.25A, European style terminal
24	XB6-0800A	8 DI, NPN, European style terminal
25	XB6-0008A	8 DO, NPN, 0.25A, European style terminal
26	XB6-0800B	8 DI, PNP, European style terminal
27	XB6-0008B	8 DO, PNP, 0.5A, European style terminal
28	XB6-0008BW	8 DO, PNP, 0.25A, European style terminal
29	XB6-0012J	12 DO, relay, 2A, European style terminal

		Analog input
30	XB6-A80V	U, 8 channels analog voltage input,-10~+10V / 0~+10V, $\pm 0.1\%$ accuracy
31	XB6-A80VW	U, 8 channels analog voltage input,-10~+10V / 0~+10V, \pm 0.3% accuracy
32	XB6-A40V	U, 4 channels analog voltage input,-10~+10V / 0~+10V, \pm 0.1% accuracy
33	XB6-A40VW	U, 4 channels analog voltage input,-10~+10V / 0~+10V, \pm 0.3% accuracy
34	XB6-A80I	I, 8 channels analog current input, 0~20mA / 4~20mA, ±0.1% accuracy
35	XB6-A80IW	I, 8 channels analog current input, 0~20mA / 4~20mA, \pm 0.3% accuracy
36	XB6-A40I	I, 4 channels analog current input, 0~20mA / 4~20mA, ±0.1% accuracy
37	XB6-A40IW	I, 4 channels analog current input, 0~20mA / 4~20mA, \pm 0.3% accuracy
38	XB6-A80TM	8 channels RTD/TC
39	XB6-A40TM	4 channels RTD/TC

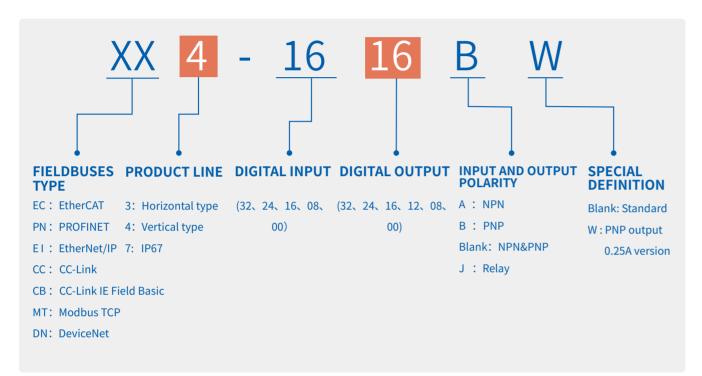
	Analog output		
40	XB6-A08V	U, 8 channels analog voltage output, -10~+10V / 0~+10V, \pm 0.1% accuracy	
41	XB6-A08VW	U, 8 channels analog voltage output, -10~+10V / 0~+10V, \pm 0.3% accuracy	
42	XB6-A04V	U, 4 channels analog voltage output, -10~+10V / 0~+10V, \pm 0.1% accuracy	
43	XB6-A04VW	U, 4 channels analog voltage output, -10~+10V / 0~+10V, \pm 0.3% accuracy	
44	XB6-A08I	I, 8 channels analog current output, 0~20mA/4-20mA, ±0.1% accuracy	
45	XB6-A08IW	I, 8 channels analog current output, 0~20mA/4-20mA, ±0.3% accuracy	
46	XB6-A04I	I, 4 channels analog current output, 0~20mA/4-20mA, ±0.1% accuracy	
47	XB6-A04IW	I, 4 channels analog current output, 0~20mA/4-20mA, ±0.3% accuracy	

	Function Modules		
48	XB6-DS506C	Two-phase hybrid stepper motor driver, single axis	
49	XB6-P20D	2 channels pulse input module	
50	XB6-P20DS	SSI encoder interface module	
51	XB6-P04A	4 channels pulse output module	
52	XB6-C01SP	1 channel serial communication module	

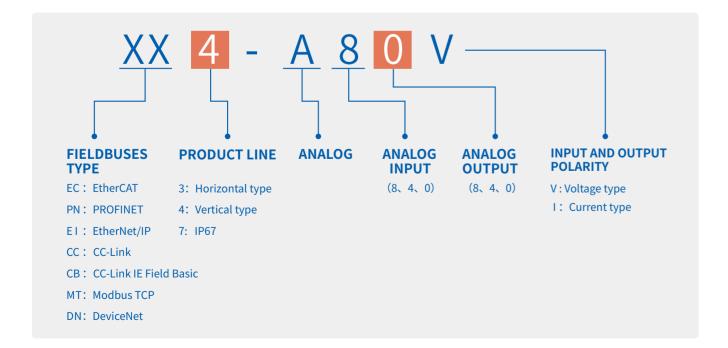
	Other Modules		
53	XB6-P2000	Extended Power Module 2A	
54	XX6-C18_2	Sliced I/O Common terminal expansion module	
55	TM40-32AE	32-bit terminal block with lights, NPN	
56	TM40-32BE	32-position terminal block with light, PNP	
57	TM40-1000-1	Terminal block with matching cable 1m	
58	TM40-3000-1	Terminal block with matching cable 3m	
59	TM40-5000-1	Terminal block with matching cable 5m	
60	TM40-1000-2	Terminal block with matching cable 1m (for PNP input)	
61	TM40-3000-2	Terminal block with matching cable 3m (for PNP input)	
62	TM40-5000-2	Terminal block with matching cable 5m (for PNP input)	

▶ INTEGRATED I/O NAMING RULE

DIGITAL ____



>> ANALOG



VERTICAL TYPE I/O

- 1 Small size: Only $102 \times 72 \times 25$ mm
- **2** Fast: High-speed ARM + dedicated ASIC
- 3 High level of integration: Up to 32 digital points Up to 8 channels of analog



Easy to maintain: easy to inspect problems, terminal blockscan be pluggable

Convenient to expand: built-in dual Ethernet ports, modules can be cascaded

Complete models: digital, analog, temperature,

positioning, counting

Easy to install: 35mm standard DIN rail



















> VERTICAL TYPE I/O MODELS

EtherCAT

EtherCAT (Ethernet for Control Automation Technology) is an open architecture, Ethernet-based fieldbus system whose name is derived from the abbreviation for Control Automation Technology (CAT). EtherCAT was initially developed by Beckhoff, a German company.

Solidot EtherCAT compatible products can perfectly support most EtherCAT master products currently available on the market, including but not limited to the following master products:

































DI=digital input, DO= digital output

	Single-wire digital I/O		
1	EC4-3200A	EtherCAT, Intergrated I/O, 32DI, NPN	
2	EC4-2408A	EtherCAT, Intergrated I/O, 24DI, 8DO, NPN, 0.25A	
3	EC4-1616A	EtherCAT, Intergrated I/O, 16DI, 16DO, NPN, 0.25A	
4	EC4-0824A	EtherCAT, Intergrated I/O, 8DI, 24DO, NPN, 0.25A	
5	EC4-0032A	EtherCAT, Intergrated I/O, 32DO, NPN, 0.25A	
6	EC4-1600A	EtherCAT, Intergrated I/O, 16DI, NPN	
7	EC4-0808A	EtherCAT, Intergrated I/O, 8DI, 8DO, NPN, 0.25A	
8	EC4-0016A	EtherCAT, Intergrated I/O, 16DO, NPN, 0.25A	
9	EC4-3200B	EtherCAT, Intergrated I/O, 32DI, PNP	

10	EC4-2408B	EtherCAT, Intergrated I/O, 24DI, 8DO, PNP, 0.5A
11	EC4-1616B	EtherCAT, Intergrated I/O, 16DI, 16DO, PNP, 0.5A
12	EC4-1616BW	EtherCAT, Intergrated I/O, 16DI, 16DO, PNP, 0.25A
13	EC4-0824B	EtherCAT, Intergrated I/O, 8DI, 24DO, PNP, 0.5A
14	EC4-0032B	EtherCAT, Intergrated I/O, 32DO, PNP, 0.5A
15	EC4-0032BW	EtherCAT, Intergrated I/O, 32DO, PNP, 0.25A
16	EC4-1600B	EtherCAT, Intergrated I/O, 16DI, PNP
17	EC4-0808B	EtherCAT, Intergrated I/O, 8DI, 8DO, PNP, 0.5A
18	EC4-0808BW	EtherCAT, Intergrated I/O, 8DI, 8DO, PNP, 0.25A
19	EC4-0016B	EtherCAT, Intergrated I/O, 16DO, PNP, 0.5A
20	EC4-0016BW	EtherCAT, Intergrated I/O, 16DO, PNP, 0.25A
21	EC4-0012J	EtherCAT, Intergrated I/O, 12DO, Relay, 2A
22	EC4-1612J	EtherCAT, Intergrated I/O, 16DI, 12DO, Relay, 2A

	Analog input		
23	EC4-A40V	EtherCAT, Intergrated I/O, U, 4 channels analog voltage input,-10 $^+$ 10V / 0 $^+$ 10V, \pm 0.1% accuracy	
24	EC4-A80V	EtherCAT, Intergrated I/O, U, 8 channels analog voltage input,-10~+10V / 0~+10V, ±0.1% accuracy	
25	EC4-A40I	EtherCAT, Intergrated I/O, I, 4 channels analog current input, 0~20mA / 4~20mA, ±0.1% accuracy	
26	EC4-A80I	EtherCAT, Intergrated I/O, I, 8 channels analog current input, 0~20mA / 4~20mA, ±0.1% accuracy	

Analog output			
27	EC4-A04V	EtherCAT, Intergrated I/O, U, 4 channels analog voltage output, -10~+10V / 0~+10V, \pm 0.1% accuracy	
28	EC4-A08V	EtherCAT, Intergrated I/O, U, 8 channels analog voltage output, -10~+10V / 0~+10V, ±0.1% accuracy	
29	EC4-A04I	EtherCAT, Intergrated I/O, I, 4 channels analog current output, 0~20mA/4-20mA, ±0.1% accuracy	
30	EC4-A08I	EtherCAT, Intergrated I/O, I, 8 channels analog current output, $$ 0~20mA/4-20mA, \pm 0.1% accuracy	

	Function Modules		
31	EC4-P20D	EtherCAT, Intergrated I/O, 2 channels quadrature encoder interface module	
32	EC4S-P04D	EtherCAT, Intergrated I/O, 4 channels pulse output module	
33	XX4-C10_4	Integrated public terminal expansion module, supporting 2-write and 3-write	



▶ PROFINET /

PROFINET was introduced by PROFIBUS International (PI) and is a new generation of automation bus standard based on industrial Ethernet technology. PROFINET provides a complete network solution for the automation communication field, including current hot topics in the automation field such as real-time Ethernet, motion control, distributed automation, fault safety, and network security. As a cross-vendor technology, it is fully compatible with industrial Ethernet and existing field bus technologies such as PROFIBUS.

Solidot has a long history of PROFINET development and its products mainly cover integrated I/O, plug-in I/O, and bus valve island, which are compatible with Siemens S7-1500, S7-1200, S7-200 SMART, and CNC systems and have a wide range of applications in many industries.

DI=digital input, DO= digital output

		Single-wire digital I/O
1	PN4-3200A	PROFINET, Intergrated I/O, 32DI, NPN
2	PN4-2408A	PROFINET, Intergrated I/O, 24DI, 8DO, NPN, 0.25A
3	PN4-1616A	PROFINET, Intergrated I/O, 16DI, 16DO, NPN, 0.25A
4	PN4-0824A	PROFINET, Intergrated I/O, 8DI, 24DO, NPN, 0.25A
5	PN4-0032A	PROFINET, Intergrated I/O, 32DO, NPN
6	PN4-1600A	PROFINET, Intergrated I/O, 16DI, NPN
7	PN4-0808A	PROFINET, Intergrated I/O, 8DI, 8DO, NPN, 0.25A
8	PN4-0016A	PROFINET, Intergrated I/O, 16DO, NPN, 0.25A
9	PN4-3200B	PROFINET, Intergrated I/O, 32DI, PNP
10	PN4-2408B	PROFINET, Intergrated I/O, 24DI, 8DO, PNP, 0.5A
11	PN4-1616B	PROFINET, Intergrated I/O, 16DI, 16DO, PNP, 0.5A
12	PN4-1616BW	PROFINET, Intergrated I/O, 16DI, 16DO, PNP, 0.25A
13	PN4-0824B	PROFINET, Intergrated I/O, 8DI, 24DO, PNP, 0.5A
14	PN4-0032B	PROFINET, Intergrated I/O, 32DO, PNP, 0.5A
15	PN4-0032BW	PROFINET, Intergrated I/O, 32DO, PNP, 0.25A
16	PN4-1600B	PROFINET, Intergrated I/O, 16DI, PNP
17	PN4-0808B	PROFINET, Intergrated I/O, 8DI, 8DO, PNP, 0.5A
18	PN4-0808BW	PROFINET, Intergrated I/O, 8DI, 8DO, PNP, 0.25A
19	PN4-0016B	PROFINET, Intergrated I/O, 16DO, PNP, 0.5A
20	PN4-0016BW	PROFINET, Intergrated I/O, 16DO, PNP, 0.25A
21	PN4-0012J	PROFINET, Intergrated I/O, 12DO, Relay, 2A
22	PN4-1612J	PROFINET, Intergrated I/O, 16DI, 12DO, Relay, 2A

	Analog input		
23	PN4-A40V	PROFINET, Intergrated I/O, U, 4 channels analog voltage input,-10~+10V / 0~+10V, $\pm 0.1\%$ accuracy	
24	PN4-A80V	PROFINET, Intergrated I/O, U, 8 channels analog voltage input,-10~+10V / 0~+10V, $\pm 0.1\%$ accuracy	
25	PN4-A40I	PROFINET, Intergrated I/O, I, 4 channels analog current input, 0~20mA / 4~20mA, $\pm 0.1\%$ accuracy	
26	PN4-A80I	PROFINET, Intergrated I/O, I, 8 channels analog current input, 0~20mA / 4~20mA, $\pm 0.1\%$ accuracy	

	Analog output		
27	PN4-A04V	PROFINET, Intergrated I/O, U, 4 channels analog voltage output, -10~+10V / 0~+10V, $\pm 0.1\%$ accuracy	
28	PN4-A08V	PROFINET, Intergrated I/O, U, 8 channels analog voltage output, -10~+10V / 0~+10V, $\pm 0.1\%$ accuracy	
29	PN4-A04I	PROFINET, Intergrated I/O, I, 4 channels analog current output, $$ 0~20mA/4-20mA, $\pm 0.1\%$ accuracy	
30	PN4-A08I	PROFINET, Intergrated I/O, I, 8 channels analog current output, 0~20mA/4-20mA, $\pm 0.1\%$ accuracy	

		Function Modules
31	PN4-GW2MR	PROFINET to 232/485/422 Modbus RTU protocol
32	PN4-GW2FP	232/485/422 PROFINET to 232/485/422 Free Port Protocol
33	XX4-C10_4	Integrated public terminal expansion module, supporting 2-write and 3-write



EtherNet/IP

The abbreviation "IP" in the name stands for "Industrial Protocol", which is an industrial Ethernet communication protocol developed by Rockwell Automation and managed by ODVA (Open DeviceNet Vendors Association). It can be used in program control and other automation applications and is part of the Common Industrial Protocol (CIP). Solidot is one of the earliest companies in China to develop EIP protocol and it mainly adapts the following master products:









DI=digital input, DO= digital output

		Single-wire digital I/O
1	EI4-3200A	Ethernet/IP, Intergrated I/O, 32DI, NPN
2	EI4-2408A	Ethernet/IP, Intergrated I/O, 24DI, 8DO, NPN, 0.25A
3	EI4-1616A	Ethernet/IP, Intergrated I/O, 16DI, 16DO, NPN, 0.25A
4	EI4-0824A	Ethernet/IP, Intergrated I/O, 8DI, 24DO, NPN, 0.25A
5	EI4-0032A	Ethernet/IP, Intergrated I/O, 32DO, NPN
6	EI4-1600A	Ethernet/IP, Intergrated I/O, 16DI, NPN
7	EI4-0808A	Ethernet/IP, Intergrated I/O, 8DI, 8DO, NPN, 0.25A
8	EI4-0016A	Ethernet/IP, Intergrated I/O, 16DO, NPN, 0.25A
9	EI4-3200B	Ethernet/IP, Intergrated I/O, 32DI, PNP
10	EI4-2408B	Ethernet/IP, Intergrated I/O, 24DI, 8DO, PNP, 0.5A
11	EI4-1616B	Ethernet/IP, Intergrated I/O, 16DI, 16DO, PNP, 0.5A
12	EI4-1616BW	Ethernet/IP, Intergrated I/O, 16DI, 16DO, PNP, 0.25A
13	EI4-0824B	Ethernet/IP, Intergrated I/O, 8DI, 24DO, PNP, 0.5A
14	EI4-0032B	Ethernet/IP, Intergrated I/O, 32DO, PNP, 0.5A
15	EI4-0032BW	Ethernet/IP, Intergrated I/O, 32DO, PNP, 0.25A
16	EI4-1600B	Ethernet/IP, Intergrated I/O, 16DI, PNP
17	EI4-0808B	Ethernet/IP, Intergrated I/O, 8DI, 8DO, PNP, 0.5A
18	EI4-0808BW	Ethernet/IP, Intergrated I/O, 8DI, 8DO, PNP, 0.25A
19	EI4-0016B	Ethernet/IP, Intergrated I/O, 16DO, PNP, 0.5A

20	EI4-0016BW	Ethernet/IP, Intergrated I/O, 16DO, PNP, 0.25A
21	EI4-0012J	Ethernet/IP, Intergrated I/O, 12DO, Relay, 2A
22	EI4-1612J	Ethernet/IP, Intergrated I/O, 16DI, 12DO, Relay, 2A

	Analog input		
23	E14-A40V	Ethernet/IP, Intergrated I/O, U, 4 channels analog voltage input,-10~+10V / 0~+10V, $\pm 0.1\%$ accuracy	
24	E14-A80V	Ethernet/IP, Intergrated I/O, U, 8 channels analog voltage input,-10~+10V / 0~+10V, $\pm 0.1\%$ accuracy	
25	E14-A40I	Ethernet/IP, Intergrated I/O, I, 4 channels analog current input, 0~20mA / 4~20mA, $\pm 0.1\%$ accuracy	
26	EI4-A80I	Ethernet/IP, Intergrated I/O, I, 8 channels analog current input, 0~20mA / 4~20mA, $\pm 0.1\%$ accuracy	

	Analog output		
27	EI4-A04V	Ethernet/IP, Intergrated I/O, U, 4 channels analog voltage output, -10~+10V / 0~+10V, $\pm 0.1\%$ accuracy	
28	E14-A08V	Ethernet/IP, Intergrated I/O, U, 8 channels analog voltage output, -10~+10V / 0~+10V, $\pm 0.1\%$ accuracy	
29	E14-A04I	Ethernet/IP, Intergrated I/O, I, 4 channels analog current output, $$ 0~20mA/4-20mA, $\pm 0.1\%$ accuracy	
30	EI4-A08I	Ethernet/IP, Intergrated I/O, I, 8 channels analog current output, $$ 0~20mA/4-20mA, $\pm 0.1\%$ accuracy	

31	XX4-C10_4	Integrated public terminal expansion module, supporting 2-write and 3-write
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>> CC-Link

CC-Link is an open field bus with large data capacity and selectable communication speeds. It is a composite, open, and adaptive network system that can adapt to different ranges from higher management networks to lower sensor networks. Led by Mitsubishi, common CC-Link masters currently include Mitsubishi FX5U, L, Q, IQ-R series PLCs. Solidot has a long history of CC-Link development and its products mainly cover integrated I/O, sliced I/O, and bus valve terminal.

DI=digital input, DO= digital output

Single-wire digital I/O			
1	CC4-3200A	CC-Link, Intergrated I/O, 32DI, NPN	
2	CC4-1616A	CC-Link, Intergrated I/O, 16DI, 16DO, NPN, 0.25A	
3	CC4-0032A	CC-Link, Intergrated I/O, 32DO, NPN, 0.25A	
4	CC4-1600A	CC-Link, Intergrated I/O, 16DI, NPN	
5	CC4-0808A	CC-Link, Intergrated I/O, 8DI, 8DO, NPN, 0.25A	
6	CC4-0016A	CC-Link, Intergrated I/O, 16DO, NPN, 0.25A	

	Analog input		
7	CC4-A40V	CC-Link, Intergrated I/O, U, 4 channels analog voltage input,-10~+10V / 0~+10V, \pm 0.1% accuracy	
8	CC4-A80V	CC-Link, Intergrated I/O, U, 8 channels analog voltage input,-10~+10V / 0~+10V, \pm 0.1% accuracy	
9	CC4-A40I	CC-Link, Intergrated I/O, I, 4 channels analog current input, 0~20mA / 4~20mA, ±0.1% accuracy	
10	CC4-A80I	CC-Link, Intergrated I/O, I, 8 channels analog current input, 0~20mA / 4~20mA, ±0.1% accuracy	

	Analog output		
11	CC4-A04V	CC-Link, Intergrated I/O, U, 4 channels analog voltage output, -10~+10V / 0~+10V, $\pm 0.1\%$ accuracy	
12	CC4-A08V	CC-Link, Intergrated I/O, U, 8 channels analog voltage output, -10~+10V / 0~+10V, $\pm 0.1\%$ accuracy	
13	CC4-A04I	CC-Link, Intergrated I/O, I, 4 channels analog current output, 0~20mA/4-20mA, ±0.1% accuracy	
14	CC4-A08I	CC-Link, Intergrated I/O, I, 8 channels analog current output, 0~20mA/4-20mA, ±0.1% accuracy	

15	XX4-C10_4	Integrated public terminal expansion module, supporting 2-write and 3-write
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CC-Link IE Field Basic 🖊

CC-Link IE Field Basic is a new member of the CC-Link IE protocol and is a bus network based on the standard 100Mbps Ethernet, specifically designed to provide a low-cost control network for small-scale systems that do not require high-speed control. Solidot has been a long-term partner of CLPA and has developed CC-Link and CC-Link IE compatible products. CC-Link IE Field Basic products can be used with Mitsubishi FX5U, L, Q, IQ-R PLCs.

DI=digital input, DO= digital output

	Single-wire digital I/O		
1	CB4-3200A	CC-Link IE Field Basic, Integrated I/O, 32DI, NPN	
2	CB4-2408A	CC-Link IE Field Basic, Integrated I/O, 24DI, 8DO, NPN, 0.25A	
3	CB4-1616A	CC-Link IE Field Basic, Integrated I/O, 16DI, 16DO, NPN, 0.25A	
4	CB4-0824A	CC-Link IE Field Basic, Integrated I/O, 8DI, 24DO, NPN, 0.25A	
5	CB4-0032A	CC-Link IE Field Basic, Integrated I/O, 32DO, NPN, 0.25A	
6	CB4-1600A	CC-Link IE Field Basic, Integrated I/O, 16DI, NPN	
7	CB4-0808A	CC-Link IE Field Basic, Integrated I/O, 8DI, 8DO, NPN, 0.25A	
8	CB4-0016A	CC-Link IE Field Basic, Integrated I/O, 16DO, NPN, 0.25A	
9	CB4-0012J	CC-Link IE Field Basic, Integrated I/O, 12DO, Relay, 2A	
10	CB4-1612J	CC-Link IE Field Basic, Integrated I/O, 16DI, 12DO, Relay, 2A	

	Analog input		
11	CB4-A40V	CC-Link IE Field Basic, Integrated I/O, U, 4 channels analog voltage input,-10~+10V / 0~+10V, $\pm 0.1\%$ accuracy	
12	CB4-A80V	CC-Link IE Field Basic, Integrated I/O, U, 8 channels analog voltage input,-10~+10V / 0~+10V, $\pm 0.1\%$ accuracy	
13	CB4-A40I	CC-Link IE Field Basic, Integrated I/O, I, 4 channels analog current input, 0~20mA / 4~20mA, $\pm 0.1\%$ accuracy	
14	CB4-A80I	CC-Link IE Field Basic, Integrated I/O, I, 8 channels analog current input, 0~20mA / 4~20mA, $\pm 0.1\%$ accuracy	

	Analog output		
15	CB4-A04V	CC-Link IE Field Basic, Integrated I/O, U, 4 channels analog voltage output, -10~+10V / 0~+10V, $\pm 0.1\%$ accuracy	
16	CB4-A08V	CC-Link IE Field Basic, Integrated I/O, U, 8 channels analog voltage output, -10~+10V / 0~+10V, $\pm 0.1\%$ accuracy	
17	CB4-A04I	CC-Link IE Field Basic, Integrated I/O, I, 4 channels analog current output, $$ 0~20mA/4-20mA, \pm 0.1% accuracy	
18	CB4-A08I	CC-Link IE Field Basic, Integrated I/O, I, channels analog current output, $$ 0~20mA/4-20mA, $\pm 0.1\%$ accuracy	



Modbus TCP

Modbus is a serial communication protocol published by Modicon (now Schneider Electric) in 1979 for communication with programmable logic controllers (PLCs). Modbus has become a de facto standard communication protocol in the industrial field and is now a common way to connect industrial electronic devices. There are versions of the Modbus protocol for serial ports, Ethernet, and other networks supporting Internet protocols. Solidotl Modbus TCP products have built-in Ethernet switches for easier wiring. They are usually used with PLCs from Labview, Siemens, Beckhoff, and Schneider Electric.

DI=digital input, DO= digital output

	<u> </u>	Single-wire digital I/O
1	MT4-3200A	Modbus TCP, Integrated I/O, 32DI, NPN
2	MT4-1616A	Modbus TCP, Integrated I/O, 16DI, 16DO, NPN, 0.25A
3	MT4-0032A	Modbus TCP, Integrated I/O, 32DO, NPN, 0.25A
4	MT4-1600A	Modbus TCP, Integrated I/O, 16DI, NPN
5	MT4-0808A	Modbus TCP, Integrated I/O, 8DI, 8DO, NPN, 0.25A
6	MT4-0016A	Modbus TCP, Integrated I/O, 16DO, NPN, 0.25A
7	MT4-1616B	Modbus TCP, Integrated I/O, 16DI, 16DO, PNP, 0.5A
8	MT4-1616BW	Modbus TCP, Integrated I/O, 16DI, 16DO, PNP, 0.25A
9	MT4-A40V	Modbus TCP, Integrated I/O, U, 4 channels analog voltage input,-10~+10V / 0~+10V, $\pm 0.1\%$ accuracy
10	MT4-A80V	Modbus TCP, Integrated I/O, U, 8 channels analog voltage input,-10~+10V / 0~+10V, $\pm 0.1\%$ accuracy
11	MT4-A40I	Modbus TCP, Integrated I/O, I, 4 channels analog current input, 0~20mA / 4~20mA, $\pm 0.1\%$ accuracy
12	MT4-A80I	Modbus TCP, Integrated I/O, I, 8 channels analog current input, 0~20mA / 4~20mA, $\pm 0.1\%$ accuracy
13	MT4-A04V	Modbus TCP, Integrated I/O, U, 4 channes analog voltage output, -10~+10V / 0~+10V, $\pm 0.1\%$ accuracy
14	MT4-A08V	Modbus TCP, Integrated I/O, I, 8 channels analog voltage output, $$ 0~20mA/4-20mA, $\pm 0.1\%$ accuracy
15	MT4-A04I	Modbus TCP, Integrated I/O, I, 4 channels analog current output, $$ 0~20mA/4-20mA, $\pm 0.1\%$ accuracy
16	MT4-A08I	Modbus TCP, Integrated I/O, I, 8 channels analog current output, $$ 0~20mA/4-20mA, $\pm 0.1\%$ accuracy

17	XX4-C10_4	Integrated public terminal expansion module, supporting 2-write and 3-write
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>> DeviceNet ____

DeviceNet is a field bus standard for automation technology developed by Allen-Bradley in 1994. DeviceNet uses controller area network (CAN) as its underlying communication protocol, and has defined profiles for different devices at its application layer. Its main applications include information exchange, safety equipment, and large control systems. It has a high market share in the United States. Solidot DeviceNet products include integrated I/O, which is used with Omron CJ series PLC and ABB robots.

DI=digital input, DO= digital output

	Single-wire digital I/O		
1	DN4-3200A	DeviceNet, Integrated I/O, 32DI, NPN	
2	DN4-1616A	DeviceNet, Integrated I/O, 16DI, 16DO, NPN, 0.25A,	
3	DN4-0032A	DeviceNet, Integrated I/O, 32DO, NPN, 0.25A	
4	DN4-1600A	DeviceNet, Integrated I/O, 16DI, NPN	
5	DN4-0808A	DeviceNet, Integrated I/O, 8DI, 8DO, NPN, 0.25A	
6	DN4-0016A	DeviceNet, Integrated I/O, 16DO, NPN, 0.25A	
7	DN4-1616BW	DeviceNet, Integrated I/O, 16DI, 16DO, PNP, 0.25A	

8	XX4-C10_4	Integrated public terminal expansion module
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sDot 实点科技

HORIZONTAL TYPE I/O

- 1 Digital input signals are compatible with NPN & PNP
- 2 The height is only 35mm
- 3 Innovative channel indicator light design, close to the channel, the channel status is clear at a glance, convenient for detection and maintenance



100 Mbps industrial Ethernet port. Simple configuration and support for major controllers. DIN 35 mm standard rail mounting, using screwfixed wiring terminal, stable and fast wiring.











> HORIZONTAL TYPE I/O MODELS

DI=digital input, DO= digital output

		Single-wire digital I/O
1	EI3-3200	Ethernet/IP, Integrated I/O, 32DI, NPN & PNP compatible, Screw terminal
2	EI3-1616A	Ethernet/IP, Integrated I/O, 16DI, 16DO, NPN, 0.5A, Screw terminal
3	EI3-1616B	Ethernet/IP, Integrated I/O, 16DI, 16DO, PNP, 0.5A, Screw terminal
4	EI3-0032A	Ethernet/IP, Integrated I/O, 32DO, NPN, 0.5A, Screw terminal
5	EI3-0032B	Ethernet/IP, Integrated I/O, 32DO, PNP, 0.5A, Screw terminal

6	PN3-3200	PROFINET, Integrated I/O, 32DI, NPN & PNP compatible, Screw terminal
7	PN3-1616A	PROFINET, Integrated I/O, 16DI, 16DO, NPN, 0.5A, Screw terminal
8	PN3-1616B	PROFINET, Integrated I/O, 16DI, 16DO, PNP, 0.5A, Screw terminal
9	PN3-0032A	PROFINET, Integrated I/O, 32DO, NPN, 0.5A, Screw terminal
10	PN3-0032B	PROFINET, Integrated I/O, 32DO, PNP, 0.5A, Screw terminal

11	EC3-3200	EtherCAT, Integrated I/O, 32DI, NPN & PNP compatible, Screw terminal
12	EC3-1616A	EtherCAT, Integrated I/O, 16DI, 16DO, NPN, 0.5A, Screw terminal
13	EC3-1616B	EtherCAT, Integrated I/O, 16DI, 16DO, PNP, 0.5A, Screw terminal
14	EC3-0032A	EtherCAT, Integrated I/O, 32DO, NPN, 0.5A, Screw terminal
15	EC3-0032B	EtherCAT, Integrated I/O, 32DO, PNP, 0.5A, Screw terminal

16	CC3-3200	CC-Link, Integrated I/O, 32DI, NPN & PNP compatible, Screw terminal
17 CC3-1616A CC-Link, Integrated I/O, 16DI, 16DO, NPN, 0.5A, Screw terminal		CC-Link, Integrated I/O, 16DI, 16DO, NPN, 0.5A, Screw terminal
18	CC3-1616B	CC-Link, Integrated I/O, 16DI, 16DO, PNP, 0.5A, Screw terminal
19	CC3-0032A	CC-Link, Integrated I/O, 32DO, NPN, 0.5A, Screw terminal
20	CC3-0032B	CC-Link, Integrated I/O, 32DO, PNP, 0.5A, Screw terminal

21	CB3-3200	CC-Link IE Field Basic, Integrated I/O,32DI, NPN & PNP compatible, Screw terminal
22	CB3-1616A	CC-Link IE Field Basic, Integrated I/O, 16DI, 16DO, NPN, 0.5A, Screw terminal
23	CB3-1616B	CC-Link IE Field Basic, Integrated I/O, 16DI, 16DO, PNP, 0.5A, Screw terminal
24	CB3-0032A	CC-Link IE Field Basic, Integrated I/O, 32DO, NPN, 0.5A, Screw terminal
25	CB3-0032B	CC-Link IE Field Basic, Integrated I/O, 32DO, PNP, 0.5A, Screw terminal

IP67 FIELDBUS I/O

- 1 The shell is made of PBT+GF30% reinforced plastic material, with excellent mechanical properties and good electrical insulation
- 2 Power supply interface adopts M12-L code, maximum over-current 16A
- **3** Wide range of I/O types, covering various signal types
- 4 Universal I/O and bus interface, no need to order cables, high compatibility
- 5 Diverse indicator function design, module status is clear at a glance
- 6 A firmware upgrade interface is reserved, making product upgrades more convenient



IP67 I/O module, supporting various bus protocols. The product size is 225*62*35, and the shell is made of PTB+GF30% reinforced plastic material, which has excellent mechanical properties; the fully sealed design can be used in harsh working environments. There is a wide variety of signals available, providing a diverse range of options for on-site applications.







▶ IP67 FIELDBUS I/O MODELS

DI=digital input, DO= digital output

	9 9 1 1 1 1 9 1 1 1 1 1 1 1 1 1 1 1 1 1			
	Single-wire digital I/O			
1	EC7-1600A	EtherCAT, Integrated I/O, 16DI, NPN		
2	EC7-1600B	EtherCAT, Integrated I/O, 16DI, PNP		
3	EC7-0016A	EtherCAT, Integrated I/O, 16DO, NPN		
4	EC7-0016B	EtherCAT, Integrated I/O, 16DO, PNP		
5	EC7-0808A	EtherCAT, Integrated I/O, 8DI, 8DO, NPN, 0.5A		
6	EC7-0808B	EtherCAT, Integrated I/O, 8DI, 8DO, PNP, 0.5A		

7	CC7-1600A	CC-Link, Integrated I/O, 16DI, NPN	
8	CC7-1600B	CC-Link, Integrated I/O, 16DI, PNP	
9	CC7-0016A	CC-Link, Integrated I/O, 16DO, NPN, 0.5A	
10	CC7-0016B	CC-Link, Integrated I/O, 16DO, PNP, 0.5A	
11	CC7-0808A	CC-Link, Integrated I/O, 8DI, 8DO, NPN, 0.5A	
12	CC7-0808B	CC-Link, Integrated I/O, 8DI, 8DO, PNP, 0.5A	

13	PN7-1600A	PROFINET, Integrated I/O, 16DI, NPN		
14	PN7-1600B	PROFINET, Integrated I/O, 16DI, PNP		
15	PN7-0016A	PROFINET, Integrated I/O, 16DO, NPN, 0.5A		
16	PN7-0016B	PROFINET, Integrated I/O, 16DO, PNP, 0.5A		
17	PN7-0808A	PROFINET, Integrated I/O, 8DI, 8DO, NPN, 0.5A		
18	PN7-0808B	PROFINET, Integrated I/O, 8DI, 8DO, PNP, 0.5A		

VALVE TERMINAL

- Supports multiple fieldbuses
- 2 Easy access to major manufacturers
- 3 Save wiring, only one communication cable is needed
- 4 Support mainstream solenoid valve models
- **6** Maximumly support 24 bits double electronic control and 48 bits single electronic control



The valve terminal, which is the first of its kind in China and has strong universality, was independently developed and has a more compact structure and greater flexibility in application.

It can be customized according to the type and quantity of the customer's required solenoid valves. Support PROFINET, EtherCAT, EtherNet/IP, CC-Link IE Field Basic and other bus protocols.

The conventional collecting plate can be used, and input and output modules can be freely expanded to achieve closed-loop control of the solenoid valve.

Customized base plate, integrated full aluminum alloy design, outstanding appearance.









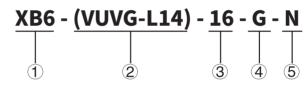
SLICED VALVE TERMINAL MODELS



Sliced Valve Terminal

Features.

It can be used in conjunction with Solidot XB6 series sliced I/O mixing. The structure is more compact and the application is more flexible.



Code ①: Used fieldbuses protocol

Code	Protocol
XB6	X-hus

Code ②: The specific model of the solenoid valve (rated voltage DC24V, and the wire lead-out method is selected as the wire-out type). If single or double electric control valve exists at the same time, only single electric control valve will be filled in. This valve island is adapted to the following series of solenoid valves.

Brands	Series	Brands	Series
	VUVG -L10/LK10	AIRTAC	4V100M
FESTO	VUVG -L14/LK14		4V200M
			7V0500M
	SY3 □ 20		7V100M
SMC	SY5 □ 20		7V200M
SMC	313 🗆 20		4GD1
	SY7 □ 20		4GD2

Code ③: All solenoid valve bits, 04-16 (single electric control supports up to 16 bits, dual electric control supports up to 16 bits).

Code (4): Inlet and outlet threads of the manifold (the default type is the same as the type of solenoid valve teeth)

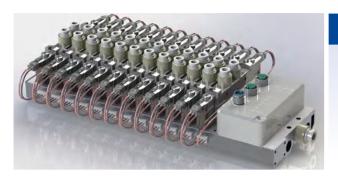
Code	G	R	N	М
Thread	G Thread	RC Thread	NPT Thread	Metric thread

Code ⑤: Provide gaskets and screws for solenoid valve installation (By default, the customer provides their own solenoid valveown solenoid valve)

Customer's own	Need our company to provide
Υ	N

>

INTEGRATED VALVE TERMINAL MODELS

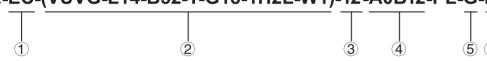


C2

Features:

Custom base plate, ntegrated full aluminum alloy design, more beautiful appearance, 24-point single output, using M12 aviation connector.

C2-EC-(VUVG-L14-B52-T-G18-1H2L-W1)-12-A0B12-PL-G-N



Code ①: Used fieldbuses protocol

Codes	Protocol	
EC	EtherCAT	

Code ②: specific model of solenoid valve (rated voltage DC24V, choose wire lead-out method for socket type). If single and double electric control valves exist at the same time, only single electric control valve will be filled in. This valve terminal is adapted to the following series of solenoid valves.

Brands	Series	Brands	Series
	VUVG -L10/LK10		4V100M
FESTO	V/UVC_L14/UK14	AIRTAC	4V200M
	VUVG -L14/LK14		7V0500M
	SY3 □ 20		7V100M
SMC	SY5 □ 20		7V200M
O. TO	0.0 🗆 20		4GD1
	SY7 □ 20		4GD2

Similar in installation size to the aforementioned solenoid valve, can also be customized. **Code** ③: All solenoid bits, 04-24 (single electric control supports up to 24 bits, dual electric control supports up to 12 bits).

Code 4: The number of single / double electronically controlled solenoid valves (need to meet A + 2B \leq 24)

· · · · · · · · · · · · · · · · · · ·	
A (single electric control)	B (dual electric control)
0-24	0-12

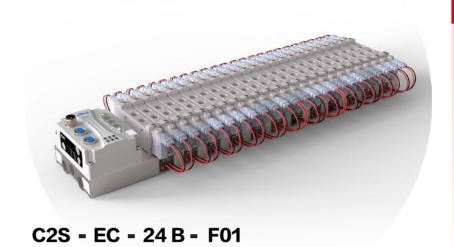
Code ⑤: Inlet and outlet threads of the manifold (the default type is the same as the type of solenoid valve teeth)

Codes	G	R	N	M	
Thread	G Thread	RC Thread	NPT Thread	Metric thread	

Code (6): Provide gaskets and screws for solenoid valve installation (By default, the customer provides their own solenoid valveown solenoid valve)

Customer's own	Need our company to provide				
Υ	N				

New product launch



C2S

Features:

Support multiple protocols, Compatible with widely installed electromagnetic valves in the market, easy wiring, support up to 24 bits dual electronic control and 48 bits single electronic control.

Code ①: Used fieldbus protocol

Codes	EC	F	PN		EI	00	
Protocol	EtherCAT	PRO	PROFINET		herNet/IP	Multi-pin plug	
Code 2: Cylind	der manifold bit	S					
04	08	12	12 16		20	24	

Code ③: Number of single / double control electromagnetic valves.

A(Single electronic control, in development)	
B(Double electronic control, compatible with single electronic control)	

Code (a): Electromagnetic valve model (rated voltage DC24V, socket type wiring) is suitable for the following series of electromagnetic valves.

Brands	serial number	Series				
FESTO	F01	VUVG-LK10	VUVG-L10			
FESIO	F02	VUVG-LK14	VUVG-L14			
	S01	SY3				
SMC	S02	SY5				
	S03	SY7				
	C01	4GD1	4RD1			
CKD	C02	4GD2	4RD2			
	C03	4GD3	4RD3			

Brands	serial number	Series				
	A01	4V1				
	A02	4V2				
	A04	7V0				
AIRTAC	A05	7V1				
	A06	7V2				
	A07	5V1				
	A08	5V2				

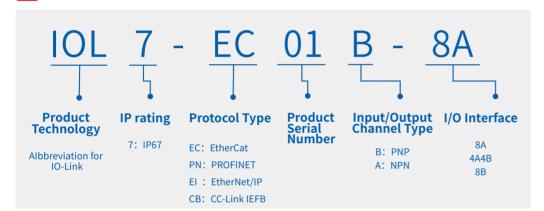
IO-Link Fieldbus I/O

>> 10-Link master station

- 1 IP67 rated protection
- 2 Adopting IO-Link v1.1 standard design
- 3 Varieties of I/O, supporting various bus protocols
- 4 Interface types are Class-A and Class-B available
- **5** Connected to all kinds of IO-Link sub-station and standard switching value signals
- 6 LED status display, channel protection and diagnosis



NAMING RULE



MODELS

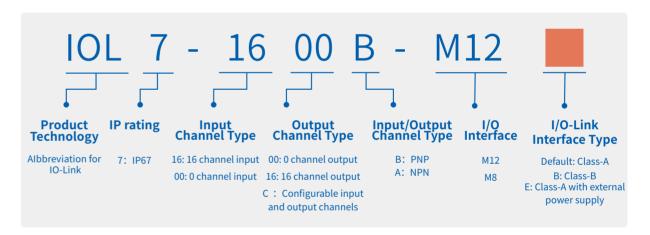
Single-wire digital I/O						
1	IOL7-EC01B-8A	EtherCat 8xClass-A Port IO-Link Master station				
2	IOL7-EC01B-4A4B	EtherCat 4xClass-A Port, 4xClass-B Port IO-Link Master station				
3	IOL7-EC01B-8B EtherCat 8xClass-B Port, IO-Link Master station					
4	IOL7-PN01B-8A	PROFINET 8xClass-A Port IO-Link Master station				
5	IOL7-PN01B-4A4B	PROFINET 4xClass-A Port, 4xClass-B Port IO-Link Master station				
6	IOL7-PN01B-8B	PROFINET 8xClass-B Port IO-Link Master station				
7	IOL7-EI01B-8A	EtherNet/IP 8xClass-A Port IO-Link Master station				
8	IOL7-EI01B-4A4B	EtherNet/IP 4xClass-A Port, 4xClass-B Port IO-Link Master station				
9	IOL7-EI01B-8B	EtherNet/IP 8xClass-B Port IO-Link Master station				

>> IO-Link sub-station

- 1 IP67 rated protection
- 2 Simple and fast wiring, realizing power supply and data transmission
- 3 Adopting IO-Link v1.1 standard design
- **4** Connected to all kinds of IO-Link standard main station
- **5** LED status display, channel protection and diagnosis



NAMING RULE



MODELS

	Single-wire digital I/O						
1	IOL7-1600B-M12	16 Channels Digital Input IO-Link HUB, PNP					
2	IOL7-0016B-M12	16 Channels Digital Output IO-Link HUB, PNP					
3	IOL7-16CB-M12	IO-Link HUB that can be configured with a maximum of 16 channels for input or output, PNP					



1 Power module parameters

Parameter Name	Technical Specification				
Rated supply voltage	24V DC (18V36V)				
Output current	2A				
Protection measures	polarity protection, short-cricuit protection				
External connection method	Spring-type terminal				
Physical dimensions	XB6-P2000H: 106×61×22.5 mm XB6-P2000: 106×73×25.7mm				
Weight	About 110g				
Mounting method	DIN 35mm rail				
Altitude	Below 2000m (Reference sea level operating altitude)				
IP rating	IP20				
Operating environment	Avoid dust, oil mist and corrosive gases				
Operating temperature	-10 ~ +60°C				
Operating humidity	95 %RH				
Storage temperature	-20°C ~+75°C				
Storage humidity	<95%, Non-condensing				

NANJING SOLIDOT ELECTRONIC TECHNOLOGY CO., LTD.

2 Network interface parameters

Bus protocol	EtherCAT EtherNet/ IP PROFINET Modbus CC-Link IE Field Basic CC-Link EtherCAT CC-Link EtherCAT EtherNet/ IP PROFINET Modbus Field CC-Link EtherCAT EtherNet/ IP PROFINET Modbus Field EtherCAT EtherNet/ IP PROFINET Modbus Field EtherNet/ IP PROFINET PROFINET Modbus Field EtherNet/ IP PROFINET PRO									DeviceNet		
Number of Slave Stations	Depends on the number of slaves supported by the master					Remote I/O stations: up to 64 stations Remote device stations: up to 42 stations				Maximum 64 stations		
Data transmission medium	Ethern	et/EtherCAT CA	AT5 cable		CC-Lii		ted cable randed w	(3-core sł ire)	nielded	Devi	DeviceNet-specific cables	
Transmission rate		100Mb/s					/ 5Mbps / kbps / 156	2.5Mbps 6kbps	/		500kbps / 250kbps / 156kbps	
Transmission distance	≤ 100m (s	tation-to-stati	on distance)		10 Mbps	5 Mbps	2.5 Mbps	625 kbps	156 kbps	500 kbps	250 kbps	156 kbps
					≤ 100m	≤ 160m	≼ 400m	≤ 900m	≤ 1200m	≤ 100m	≤ 250m	≤ 500m
Bus Interface		series: 2xM12- 4, XX6 series:				4 series: b		e terminal e terminal 2-D,4pin	*	Spring	-loaded to block, 7P	
Configuration mode			(Configure on	the maste	r station s	oftware					
Rated supply voltage				24	V DC (18V	36V)						
Power consumption	XX3 series: max.	XX3 series: max. 3.0W, 125mA XX4 series: max. 3.0W, 125mA XX6 series: max. 2.7W, 540mA XX7 series: max. 1.2W, 50mA							mA			
Power contacts	IP20: Max 24V DC/10A											
Power supply protection measures		polarity protection, short-cricuit protection										
Physical dimensions	XX3 series: $100 \times 96 \times 32$ mm XX4 series: $102 \times 72 \times 25$ mm XX6 series: $106 \times 61 \times 22.5$ mm XX7 series: $225 \times 62 \times 35$ mm						35mm					
Weight		XX3 se	eries: about :	170g XX4	series: ab	out 140g	XX6 s	series: abo	out 80g			
Mounting method					DIN 35mm	n rail						
Altitude			Below	2000m (Refer	ence sea	level oper	ating alti	tude)				
IP rating			XX3、	XX4、XX6 se	ries: IP20) XX7	series: II	P67				
Operating environment	Avoid dust, oil mist and corrosive gases											
Operating temperature	IP20: -10 ~ +60°C											
Operating humidity	95 %RH											
Storage temperature					-20°C ~+7	5°C						
Storage humidity	<95%, Non-condensing											





3 Digital input parameters

Parameter Name	Technical Specification				
Number of channels	32 channels / 16 channels / 8 channels				
Signal Type	NPN (sink)/ PNP (source)				
Rated supply voltage	24V DC (18V36V)				
Input filtering	Default 3ms (1ms, 2ms, 3ms can be set)				
ON Voltage/ON Current	NPN: 9V/2.7mA PNP: 15V/2.8mA				
OFF Voltage/OFF Current	NPN: 11V/2.3mA PNP: 5V/0.9mA				
Innut Despense Time	ON → OFF ≤ 73us				
Input Response Time	OFF → ON ≤ 8us				
Input Impedance	5.57kΩ				
Isolation withstand voltage	500V AC				
Isolation method	Optocoupler isolation				
I/O external connection method	IP20: pop-up terminal block, MIL connector, screw type terminal IP67: M12-A, 5pin				
Common terminal method	8 points / 16 points, maximum current 8A per common terminal (depending on the specific model)				
Channel protection	Optocoupler				
Physical dimensions	XX3 series: $100 \times 96 \times 32$ mm XX4 series: $102 \times 72 \times 25$ mm XX6 series: $106 \times 73 \times 25.7$ mm XX7 series: $225 \times 62 \times 35$ mm				
Weight	XX3 series: about 170g XX4 series: about 140g XX6 series: about 110g				
Mounting method	DIN 35mm rail				
Altitude	Below 2000m (Reference sea level operating altitude)				
IP rating	XX3、XX4、XX6 series: IP20 XX7 series: IP67				
Operating environment	Avoid dust, oil mist and corrosive gases				
Operating temperature	IP20: -10~+60°C				
Operating humidity	95 %RH				
Storage temperature	-20°C ~+75°C				
Storage humidity	<95%, Non-condensing				

Transistor output parameters

Parameter Name	Technical Specifications		
Number of channels	32 channels / 16 channels / 8 channels		
Signal Type	NPN (sink)/ PNP (source)		
Rated supply voltage	24V DC (18V36V)		
Single-channel load current	A type、BW type: Max.0.25A B type: Max.0.5A		
OFF-state leakage current	A type:4uA BW type:6uA B type:6uA		
Residual Voltage	A type:0.4V BW type:0.2V B type:0.2V		
0	$ON \rightarrow OFF \leqslant 191us$		
Output response time	OFF → ON ≤ 40us		
Isolation method	Optocoupler isolation		
Isolation withstand voltage	500V DC		
Load Type	Resistive load, inductive load, lamp load		
I/O external connection method	IP20: pop-up terminal block, MIL connector, screw type terminal IP67: M12-A, 5pin		
Common terminal method	8 points / 16 points a common terminal, each common terminal maximum current 2A/4A/8A (depending on the specific model)		
Channel protection	Overcurrent, short-circuit protection		
Physical dimensions	XX3 series: $100 \times 96 \times 32$ mm XX4 series: $102 \times 72 \times 25$ mm XX6 series: $106 \times 73 \times 25.7$ mm XX7 series: $225 \times 62 \times 35$ mm		
Weight	XX3 series: about 170g XX4 series: about 140g XX6 series: about 110g		
Mounting method	DIN 35mm rail		
Altitude	Below 2000m (Reference sea level operating altitude)		
IP rating	XX3、XX4、XX6 series: IP20 XX7 series: P67		
Operating environment	Avoid dust, oil mist and corrosive gases		
Operating temperature	95 %RH		
Storage temperature	-20°C ~+75°C		
Storage humidity	<95%, Non-condensing		





1 Relay output parameters

Parameter Name		Technical S	pecifications
Number of channels	12 channels		
Rated supply voltage	24V DC (18V36V)		
Rated switch voltage		24\	/ DC
Rated switching current		2A/1 point; 8A/1	common terminal
Output respense time	$ON \to OFF$	≤ 10ms	
Output response time	$OFF \to ON$	≤ 5ms	
Max. switching frequency		50)HZ
Relay life		More than two	o million times
Isolation withstand voltage		500	V AC
Maximum Surge Voltage	6kV		
Load Type	Resistive load, lamp load, inductive load		
I/O external connection method	XX4、XX6 series: Slug type terminal		
Common terminal method	8 point 1 public end		
Physical dimensions	XX4 series:	102×72×25mm	XX6 series: 106×73×25.7mm
Weight	XX4 s	eries: about 140g	XX6 series: about 110g
Mounting method		DIN 35	mm rail
Altitude	Below	2000m (Reference s	sea level operating altitude)
IP rating	XX4、XX6 series: IP20		
Operating environment	Avoid dust, oil mist and corrosive gases		
Operating temperature	-10 ~ +60°C		
Operating humidity	95 %RH		
Storage temperature	-20°C ~+75°C		
Storage humidity		<95%, Non	n-condensing

6 Analog input parameters

Rated supply voltage 24V	nnels / 4 channels DC (18V36V) ingle-ended		
Input method S Voltage type -10 V ~ +10 V, 0V~10	ingle-ended		
Voltage type -10 V ~ +10 V, 0V~10V			
Range	V		
Voltage type -10 V ~ +10 V, 0V~10 Maximum limit value	V		
Current type 0~20 mA, 4~20mA			
Resolution	16bit		
Sampling frequency	≤ 1 ksps		
Accuracy	±0.1%		
Input Filtering Default 10 times (co	nfiguration range 1 - 200 times)		
Conversion Time 800us/8 char	nnels, 400us/4 channels		
Voltage type 400kΩ Input Impedance			
Current type 100Ω			
Isolation withstand voltage	500V AC		
Channel Protection Over-v	oltage protection		
I/O external Sprin	Spring-type terminal		
Physical dimensions XX4 series: 102×72×25m	m XX6 series: 106×73×25.7mm		
Weight XX4 series: about 14	.0g XX6 series: about 110g		
Mounting method D	IN 35mm rail		
Altitude Below 2000m (Refere	Below 2000m (Reference sea level operating altitude)		
IP rating	IP20		
Operating Avoid dust, o	Avoid dust, oil mist and corrosive gas		
Operating temperature	-10 ~ +60°C		
Operating humidity	95 %RH		
Storage temperature -	20°C ~+75°C		
Storage humidity <95%,	<95%, Non-condensing		





1 Analog output parameters

Parameter Name	Technical Specifications		
Number of channels	8 channels / 4 channels		
Rated supply voltage	24V DC (18V36V)		
Dange	Voltage type	-10 V ~ +10 V, 0V~10V	
Range	Current type	0~20 mA,4~20mA	
Resolution		16bit	
Accuracy		±0.1%	
Load Impedance		≥ 2 kΩ	
Isolation withstand voltage		500V AC	
Channel Protection		Short-circuit protection	
I/O external connection method	Spring-type terminal		
Physical dimensions	XX4 series: 102×72×25mm XX6 series: 106×73×25.7mm		
Weight		XX4 series: about 140g XX6 series: about 110g	
Mounting method	DIN 35mm rail		
Altitude	Below 2000m (Reference sea level operating altitude)		
IP rating	XX4、XX6 series: IP20		
Operating environment	Avoid dust, oil mist and corrosive gases		
Operating temperature	-10 ~ +60°C		
Operating humidity	95 %RH		
Storage temperature	-20°C ~+75°C		
Storage humidity	<95%, Non-condensing		

1 Temperature acquisition module parameters

Number of channels 8 channels / 4 channels Rated supply voltage 24V DC (18V36V) Sensor type Thermocouple (TC) RTD (Thermal Resistance Device) Resistance (TD) Wiring method 2-wire system 2-wire system/3-wire system Range 15.200-1200°C J.: 200-1200°C S.: 50-1690°C S.: 50-1690°C S.: 50-1690°C S.: 50-1690°C S.: 50-1690°C Pt.000: - 200-600°C Pt.000: - 200-600°C Pt.000: - 200-600°C 15Ω-3kΩ Accuracy ±0.5% ±1°C ±0.1% ±0.1Ω Sensitivity 0.1°C ±0.5% ±0.1Ω ±0.1Ω Resolution 16 bit (int type) Conversion time (single channel single channel refresh time + disconnection detection time) * number of channels Cycle time (all channels) (Single channel refresh time + disconnection detection time) * number of channels Break detection Support Not supported Break detection time 2ms / Maximum allowed input voltage per channel 30V Not supported Maximum allowed input voltage per channel 500Vrms, no isolation between channels I/O external connection method 500 True time time time time time time time tim	Parameter Name	Technical Specifications		
Sensor type Thermocouple (TC) RTD (Thermal Resistance Device) Resistance (TD) Wiring method 2-wire system 2-wire system/3-wire system K: -200-1370°C J: -200-1200°C E: -200-600°C S: -50-1690°C B: 50-1800°C Pt1000: -200-600°C Pt200: -200-600°C Pt500: -200-600°C Pt500: -200-600°C Accuracy ±0.5% ±1°C ±0.1% Sensitivity 0.1°C ±0.1% Resolution 16 bit (int type) Conversion time (single channel) 201 ms 26 ms Cycle time (all channels) (Single-channel refresh time + disconnection detection time) * number of channels Input filtering Single-channel filter, configurable (number of smoothing stages 1 to 10) Break detection Support Not supported Maximum allowed input voltage per channel 30V Electrical isolation Spring-type terminal Physical dimensions 106 × 73 × 25.7mm Weight Approx. 110g Mounting method DIN 35mm rail Altitude Up to 2000m (Reference sea level operating altitude) IP rating IP20 Operating environment Avoid dust, oil mist and corrosive gas -10 ~ +60° C Operating hum	Number of channels	8 channels / 4 channels		
Wiring method Z-wire system Z-wire syst	Rated supply voltage	24V DC (18V36V)		
Range Ran	Sensor type	Thermocouple (TC)		Resistance (TD)
Range R	Wiring method	2-wire system	=	2-wire system
Sensitivity Resolution 16 bit (int type) Conversion time (single channel) Cycle time (all channels) Input filtering Single-channel filter, configurable (number of smoothing stages 1 to 10) Break detection Break detection time 2ms / Maximum allowed input voltage per channel Electrical isolation Flysical dimensions Spring-type terminal Altitude IP rating Operating environment Avoid dust, oil mist and corrosive gas Operating humidity Storage temperature -20°C ~ +75°C	Range	J: -200~1200°C E: -200~1000°C S: -50~1690°C	Pt200: - 200~600°C Pt500: - 200~600°C	15Ω~3kΩ
Resolution Conversion time (single channel) Cycle time (all channels) Input filtering Single-channel filter, configurable (number of smoothing stages 1 to 10) Break detection Break detection time 2ms / Maximum allowed input voltage per channel Electrical isolation I/O external connection method Physical dimensions Weight Approx. 110g Mounting method IP rating Operating environment Avoid dust, oil mist and corrosive gas Operating humidity Storage temperature -10 ~ +60° C Operating humidity Storage temperature -20°C ~ +75°C	Accuracy	±0.5%	±1°C	±0.1%
Conversion time (single channel) Cycle time (all channels) Input filtering Break detection Break detection time 2ms Maximum allowed input voltage per channel Electrical isolation I/O external connection method Physical dimensions Weight Altitude IP rating Operating environment Operating humidity Single channel refresh time + disconnection detection time) * number of channels 100 Not supported Approx. 100 // Spring-type terminal Approx. 110g DIN 35mm rail IP20 Operating environment Avoid dust, oil mist and corrosive gas Operating humidity 95 %RH Storage temperature -20°C ~ +75°C	Sensitivity	0.1	1°C	$\pm 0.1\Omega$
channel) Cycle time (all channels) (Single channel refresh time + disconnection detection time) * number of channels Input filtering Single-channel filter, configurable (number of smoothing stages 1 to 10) Break detection Support Not supported Break detection time 2ms / Maximum allowed input voltage per channel Electrical isolation Spring-type terminal I/O external connection method Physical dimensions 106×73×25.7mm Weight Approx. 110g Mounting method DIN 35mm rail Altitude Up to 2000m (Reference sea level operating altitude) IP rating IP20 Operating environment Avoid dust, oil mist and corrosive gas Operating temperature -10 ~ +60° C Operating humidity 95 %RH Storage temperature -20°C ~ +75°C	Resolution		16 bit (int type)	
Input filtering Break detection Break detection Break detection time Maximum allowed input voltage per channel Electrical isolation I/O external connection method Physical dimensions Weight Approx. 110g Mounting method Altitude Up to 2000m (Reference sea level operating altitude) IP rating Operating environment Operating temperature Operating humidity Support Not supported Not supported Not supported Not supported Not supported Not supported AU Not supported AU Not supported AU DIN 35W Reference sea level coperating altitude) IP 20 Operating environment Avoid dust, oil mist and corrosive gas Operating humidity 95 %RH Storage temperature		201 ms 26 ms		
Break detection Break detection time 2ms / Maximum allowed input voltage per channel Electrical isolation 500Vrms, no isolation between channels I/O external connection method Physical dimensions 106×73×25.7mm Weight Approx. 110g Mounting method DIN 35mm rail Altitude Up to 2000m (Reference sea level operating altitude) IP rating Operating environment Avoid dust, oil mist and corrosive gas Operating temperature -10 ~ +60° C Operating humidity 95 %RH Storage temperature -20°C ~ +75°C	Cycle time (all channels)	(Single channel refresh time + disconnection detection time) * number of channels		
Break detection time 2ms / Maximum allowed input voltage per channel Electrical isolation 500Vrms, no isolation between channels I/O external connection method Physical dimensions 106×73×25.7mm Weight Approx. 110g Mounting method DIN 35mm rail Altitude Up to 2000m (Reference sea level operating altitude) IP rating Operating environment Avoid dust, oil mist and corrosive gas Operating temperature -10 ~ +60° C Operating humidity 95 %RH Storage temperature -20°C ~ +75°C	Input filtering	Single-channel filter, configurable (number of smoothing stages 1 to 10)		
Maximum allowed input voltage per channel Electrical isolation 500Vrms, no isolation between channels I/O external connection method Physical dimensions 106×73×25.7mm Weight Approx. 110g Mounting method DIN 35mm rail Altitude Up to 2000m (Reference sea level operating altitude) IP rating IP20 Operating environment Avoid dust, oil mist and corrosive gas Operating temperature -10 ~ +60° C Operating humidity 95 %RH Storage temperature -20°C ~ +75°C	Break detection	Support Not supported		
Voltage per channel Electrical isolation 500Vrms, no isolation between channels I/O external connection method Physical dimensions 106×73×25.7mm Weight Approx. 110g Mounting method DIN 35mm rail Altitude Up to 2000m (Reference sea level operating altitude) IP rating Operating environment Avoid dust, oil mist and corrosive gas Operating temperature -10 ~ +60° C Operating humidity 95 %RH Storage temperature -20°C ~ +75°C	Break detection time	2ms /		
I/O external connection method Physical dimensions 106×73×25.7mm Weight Approx. 110g Mounting method DIN 35mm rail Altitude Up to 2000m (Reference sea level operating altitude) IP rating IP20 Operating environment Avoid dust, oil mist and corrosive gas Operating temperature -10 ∼ +60° C Operating humidity 95 %RH Storage temperature -20°C ∼ +75°C		30V		
method Physical dimensions 106×73×25.7mm Weight Approx. 110g Mounting method DIN 35mm rail Altitude Up to 2000m (Reference sea level operating altitude) IP rating IP20 Operating environment Avoid dust, oil mist and corrosive gas Operating temperature -10 ~ +60° C Operating humidity 95 %RH Storage temperature -20°C ~ +75°C	Electrical isolation	500Vrms, no isolation between channels		
Weight Approx. 110g Mounting method DIN 35mm rail Altitude Up to 2000m (Reference sea level operating altitude) IP rating IP20 Operating environment Avoid dust, oil mist and corrosive gas Operating temperature -10 ~ +60° C Operating humidity 95 %RH Storage temperature -20°C ~ +75°C	•	Spring-type terminal		
Mounting method Altitude Up to 2000m (Reference sea level operating altitude) IP rating IP20 Operating environment Avoid dust, oil mist and corrosive gas Operating temperature -10 ~ +60° C Operating humidity 95 %RH Storage temperature -20°C ~ +75°C	Physical dimensions	106×73×25.7mm		
Altitude Up to 2000m (Reference sea level operating altitude) IP rating IP20 Operating environment Avoid dust, oil mist and corrosive gas Operating temperature -10 ~ +60° C Operating humidity 95 %RH Storage temperature -20°C ~ +75°C	Weight		Approx. 110g	
IP ratingIP20Operating environmentAvoid dust, oil mist and corrosive gasOperating temperature $-10 \sim +60^{\circ}$ COperating humidity95 %RHStorage temperature -20° C $\sim +75^{\circ}$ C	Mounting method	DIN 35mm rail		
Operating environment Avoid dust, oil mist and corrosive gas Operating temperature $-10 \sim +60^{\circ} \text{ C}$ Operating humidity 95\%RH Storage temperature $-20^{\circ}\text{C} \sim +75^{\circ}\text{C}$	Altitude	Up to 2000m (Reference sea level operating altitude)		
Operating temperature $-10 \sim +60^{\circ} \text{ C}$ Operating humidity 95\%RH Storage temperature $-20^{\circ} \text{C} \sim +75^{\circ} \text{C}$	IP rating	IP20		
Operating humidity Storage temperature 95 %RH -20°C ~ +75°C	Operating environment	Avoid dust, oil mist and corrosive gas		
Storage temperature -20°C ~ +75°C	Operating temperature	-10 ~ +60° C		
	Operating humidity	95 %RH		
Storage humidity <95%, non-condensing	Storage temperature	-20°C ~ +75°C		
	Storage humidity	<95%, non-condensing		





9 Pulse input module parameters

Parameter Name	Te	chnic	cal Specifications
Number of channels	2 channels		
Rated supply voltage	24V DC (18V36V)		DC (18V36V)
Encoder type	Incre	ementa	al encoder, Orthogonal
Encoder power supply			5V DC
Type of Acquisition signal		Diff	ferential signal
Signal type			RS422
Process data volume	Upstream	20B _y	/te
riocess data volume	Downstream	12B _y	yte
Counting rate			<=500KHZ
Z-phase zeroing			Support
Hardware latch		Config	urable latch signal
Comparison output		N	ot supported
Calculate magnification setting	4x/2x/1x (default 4x)		x/1x (default 4x)
Resolution setting	0-65535(default 0)		
Circular counting	(0-resolution *count multiplier count multiplier -1)		
Linear counting	0-4294967295		-4294967295
Counting initial value setting			Support
Hardware filtering		0-	-15 (default 7)
Counting range selection		0	-4294967295
Reverse Counting	Support		Support
I/O external connection method	Spring-type terminal		ng-type terminal
	Signal Type		NPN (sink) & PNP (source) compatibl
	Number of Channe	ls	1 pulse channel / 2 points
Input signal	ON Voltage/ON Curro	ent	NPN: 9V/2.7mA PNP: 15V/2.8mA
	OFF Voltage/OFF Curi	rent	NPN: 11V/2.3mA PNP: 5V/0.9mA

	Signal Type	PNP (source)	
	Number of Channels	1 pulse channel / 2 points	
Output signal	Single channel load current	Max.0.5A	
	Load Type	Ohmic loadd, inductive load, lamp load	
I/O external connection method	Spri	ng-type terminal	
Physical dimensions		es: 102×72×25mm es: 106×73×25.7mm	
Weight	XX4 series: about 140g XX6 series: about 110g		
Mounting method	DIN 35mm rail		
Altitude	Below 2000m (Reference sea level operating altitude)		
IP rating	IP20		
Operatin environment	Avoid dust, oil mist and corrosive gases		
Operating temperature	-10 ~ +60°C		
Operating humidity	95 %RH		
Storage temperature	-20°C ~+75°C		
Storage humidity	<95%, Non-condensing		





Pulse output module parameters

Parameter Name	Technical Specifications		
Number of axes	4		
Rated power supply voltage	24V DC (18V36V)		
Drive signa	differential signal		
Output specification			
Signal voltage			
Operating mode		Pulse + direction	
Output frequency		≤ 400KHz	
Synchronous cycle		≥ 1ms	
	Signal type	NPN(sink)	
	Number of channels	1 pulse channel / 2 points	
	ON voltage / ON current	NPN: Less than DC13.94V / more than 1.910mA	
	OFF voltage / OFF current	NPN: More than DC13.90V / less than 1.905mA	
Input signal	Input response frequency	4.233700254022Hz	
		ON → OFF: 212ms	
	Input response time	OFF → ON: 24.2ms	
	Common terminal method		
	Input impedance	7.36kΩ	
Channel protection			
I/O external connection method	spring-type terminal		
Exterior dimensions	XX4 series: 102×72	×25mm XX6 series: 106×73×25.7mm	
Weight	XX4 series: a	bout 140g XX6 series: about 110g	
Mounting method		DIN 35mm rail	
Altitude	Below 2000 meters (refe	erring to operating altitude relative to sea level)	
IP rating		XX4、XX6 series: IP20	
Operatin environment	Avoid du	ıst, oil mist and corrosive gases	
Operating temperature		-10 ~ +60°C	
Operating humidity	95 %RH		
Storage temperature	-20°C ~+75°C		
Storage humidity	< 95%, non-condensing		
EMI characteristics	Conforms to the EN IEC61000-6-4-2019 standard		
EMS characteristics	Conforms to the EN IEC61000-6-2-2019 standard		
Shock resistance	Conforms to the EN 60068-2-6 standard		
Impact resistance	Conforms to the EN 60068-2-27/29 standard		

11 Stepper drive Module Parameters

Parameter Name	Technical Specifications		
Number of axes	Single-axis		
Adaptable motor	Two-phase hybrid stepper motor		
Driver power supply		Max. flange 86mm	
Output current		DC 24V or 48V	
Drive method		4A~6.0A/phase (peak)	
Device initialization time		Full-bridge bipolar PWM drive	
	2-channel high-speed input signal 100us	Optocoupler isolated, input voltage: H = 3.5 - 26V , L = 0 - 0.8V ON current 5 - 8mA	
Input signal	3-channel general- purpose input signal 1ms	Optocoupler isolated, input voltage: $H = 24V$, $L = 0$ - 0.8V ON current 3~6mA	
Output signal	2-channel general- purpose output signal	Opto-isolated output, maximum withstand voltage 30VDC, maximum saturation current 500mA	
Output signal	1-channel brake output	Opto-isolated output, maximum withstand voltage 30VDC, maximum saturation current 500mA	
I/O external connection method	Spring-type terminal		
Physical dimensions	106×73×25.7mm		
Weight	Approx. 110g		
Mounting method	DIN 35mm rail		
Altitude	Below	2000m (Reference sea level operating altitude)	
IP rating		IP20	
Operating environment	Avoid dust, oil mist and corrosive gas		
Operating temperature	-10 ~ +55° C		
Operating humidity	< 85 % RH, Non-condensing		
Storage temperature	-20° C ~ +75° C		
Storage humidity	< 95%, Non-condensing		
Heat dissipation	Installed in a ventilated environment When the current setting is greater than 3A or ambient temperature ≥ 45° C, forced air cooling is required		





10-Link master parameters

Parameter Name	Technical Specifications
Operating voltag (V)	24VDC(18V~30V)
US total current	Maximum 16A
UA total current	Maximum 16A
IO-Link interface	M12, D-code, 4Pin, Pin end
Number of IO-Link channels	8
Type of IO-Link interfac	Class-A/Class-B
Version of IO-link	V1.1
Power interface	M12, L-code, 5Pin, Pin end/Hole end
Number of input channels	Maximum 16 points
Number of output channels	Maximum 8 points
Signal type	NPN/PNP
Mounting method	Screw fixation
Altitude	Below 2000m (Reference sea level operating altitude)
IP rating	IP67
Perating temperature	-25~+70°C
Storage temperature	-40~+85°C
Relative humidity	95%, Non-condensing

10 IO-Link Hub parameters

Parameter Name	Technical Specifications		
Operating voltage (V)	24VDC(18V~30V)		
Current loss (mA)	Idle condition: 15mA		
IO-Link interface		M12, D-code, 4Pin, Pin end	
Type of IO-Link interface		Class-A	
Version of IO-link		V1.1	
Communication speed		COM2(38.4kbps)	
Minimum cycle time		3.2ms	
nput/output interface		M12, A-code, 5Pin, Hole end	
	Signal type	PNP	
Input signal	Number of channels	Maximum 16 channels	
	Output signal	4mA	
	Signal type	PNP	
	Number of channels	Maximum 16 channels	
Output signal	Maximum current for single-channel output	0.5A	
	Total output current	Maximum 4mA	
Diagnostic Support	Supply Pressure Mon	itoring;Temperature Monitoring;Short Circuit and Overload Protection	
Protective Measures	Short Cir	rcuit Protection; Overload Protection	
Dimensions		164.7 ◊ 57.7 ◊ 34.1 mm	
Mounting Method	Screw Fixing		
Altitude	Below 2000m (operating altitude relative to sea level)		
IP rating	IP67		
Operating Temperature	-25~+70°C		
Storage Temperature	-40~+85°C		
Relative Humidity	95%, non-condensing		





Cables for product compatibility

IP20 Fieldbus I/O



IP67 Fieldbus I/O



Category	Models	Description
	SD-E/E-1.0	RJ45/RJ45, 1m, Shielded, PUR
	SD-E/E-3.0	RJ45/RJ45, 3m, Shielded, PUR
	SD-E/E-5.0	RJ45/RJ45, 5m, Shielded, PUR
(1)	SD-E/E-10.0	RJ45/RJ45, 10m, Shielded, PUR
	SD-E/E-1.0T	RJ45/RJ45, 1m, Shielded, PUR, Drag chain compatible
	SD-E/E-3.0T	RJ45/RJ45, 3m, Shielded, PUR, Drag chain compatible
	SD-E/E-5.0T	RJ45/RJ45, 5m, Shielded, PUR, Drag chain compatible
	SD-E/E-10.0T	RJ45/RJ45, 10m, Shielded, PUR, Drag chain compatible
	SD-DZG/E-1.0	M12 straight/RJ45, D-Code and RJ45, 1m, Shielded, PUR
	SD-DZG/E-3.0	M12 straight/RJ45, D-Code and RJ45, 3m, Shielded, PUR
	SD-DZG/E-5.0	M12 straight/RJ45, D-Code and RJ45, 5m, Shielded, PUR
(2)	SD-DZG/E-10.0	M12 straight/RJ45, D-Code and RJ45, 10m, Shielded, PUR
•	SD-DZG/E-1.0T	M12 straight/RJ45, D-Code and RJ45, 1m, Shielded, PUR, Drag chain compatible
	SD-DZG/E-3.0T	M12 straight/RJ45, D-Code and RJ45, 3m, Shielded, PUR, Drag chain compatible
	SD-DZG/E-5.0T	M12 straight/RJ45, D-Code and RJ45, 5m, Shielded, PUR, Drag chain compatible
	SD-DZG/E-10.0T	M12 straight/RJ45, D-Code and RJ45, 10m, Shielded, PUR, Drag chain compatible
	SD-DZG/DZG-1.0	M12 straight/M12 straight, Male 4-pin, D-Code, 1m, Shielded, PUR
	SD-DZG/DZG-3.0	M12 straight/M12 straight, Male 4-pin, D-Code, 3m, Shielded, PUR
	SD-DZG/DZG-5.0	M12 straight/M12 straight, Male 4-pin, D-Code, 5m, Shielded, PUR
3	SD-DZG/DZG-10.0	M12 straight/M12 straight, Male 4-pin, D-Code, 10m, Shielded, PUR
٩	SD-DZG/DZG-1.0T	M12 straight/M12 straight, Male 4-pin, D-Code, 1m, Shielded, PUR, Drag chain compatible
	SD-DZG/DZG-3.0T	M12 straight/M12 straight, Male 4-pin, D-Code, 3m, Shielded, PUR, Drag chain compatible
	SD-DZG/DZG-5.0T	M12 straight/M12 straight, Male 4-pin, D-Code, 5m, Shielded, PUR, Drag chain compatible
	SD-DZG/DZG-10.0T	M12 straight/M12 straight, Male 4-pin, D-Code, 10m, Shielded, PUR, Drag chain compatible
	SD-LZM/S-1.0	M12 straight/loose wires, Female 5-pin, L-Code, 1m, Shielded, PUR
	SD-LZM/S-3.0	M12 straight/loose wires, Female 5-pin, L-Code, 3m, Shielded, PUR
	SD-LZM/S-5.0	M12 straight/loose wires, Female 5-pin, L-Code, 5m, Shielded, PUR
(4)	SD-LZM/S-10.0	M12 straight/loose wires, Female 5-pin, L-Code, 10m, Shielded, PUR
	SD-LZM/S-1.0T	M12 straight/loose wires, Female 5-pin, L-Code, 1m, Shielded, PUR, Drag chain compatible
	SD-LZM/S-3.0T	M12 straight/loose wires, Female 5-pin, L-Code, 3m, Shielded, PUR, Drag chain compatible
	SD-LZM/S-5.0T	M12 straight/loose wires, Female 5-pin, L-Code, 5m, Shielded, PUR, Drag chain compatible
	SD-LZM/S-10.0T	M12 straight/loose wires, Female 5-pin, L-Code, 10m, Shielded, PUR, Drag chain compatible

IO-Link Master Station IO-Link Hub C2S Valve Terminal a or 3 or 5 s or 9 or

Category	Models	Description
(5)	SD-LZM/LZG-1.0	M12 straight/M12 straight, Female 5-pin/Male 5-pin, L-Code, 1m, Shielded, PUR
	SD-LZM/LZG-3.0	M12 straight/M12 straight, Female 5-pin/Male 5-pin, L-Code, 3m, Shielded, PUR
	SD-LZM/LZG-5.0	M12 straight/M12 straight, Female 5-pin/Male 5-pin, L-Code, 5m, Shielded, PUR
	SD-LZM/LZG-10.0	M12 straight/M12 straight, Female 5-pin/Male 5-pin, L-Code, 10m, Shielded, PUR
	SD-LZM/LZG-1.0T	M12 straight/M12 straight, Female 5-pin/Male 5-pin, L-Code, 1m, Shielded, PUR, Drag chain compatible
	SD-LZM/LZG-3.0T	M12 straight/M12 straight, Female 5-pin/Male 5-pin, L-Code, 3m, Shielded, PUR, Drag chain compatible
	SD-LZM/LZG-5.0T	M12 straight/M12 straight, Female 5-pin/Male 5-pin, L-Code, 5m, Shielded, PUR, Drag chain compatible
	SD-LZM/LZG-10.0T	M12 straight/M12 straight, Female 5-pin/Male 5-pin, L-Code, 10m, Shielded, PUR, Drag chain compatible
6	SD-AZM/S-1.0	M12 straight/loose wires, Female 5-pin, A-Code, 1m, Shielded, PUR
	SD-AZM/S-3.0	M12 straight/loose wires, Female 5-pin, A-Code, 3m, Shielded, PUR
	SD-AZM/S-5.0	M12 straight/loose wires, Female 5-pin, A-Code, 5m, Shielded, PUR
	SD-AZM/S-10.0	M12 straight/loose wires, Female 5-pin, A-Code, 10m, Shielded, PUR
	SD-AZM/S-1.0T	M12 straight/loose wires, Female 5-pin, A-Code, 1m, Shielded, PUR, Drag chain compatible
	SD-AZM/S-3.0T	M12 straight/loose wires, Female 5-pin, A-Code, 3m, Shielded, PUR, Drag chain compatible
	SD-AZM/S-5.0T	M12 straight/loose wires, Female 5-pin, A-Code, 5m, Shielded, PUR, Drag chain compatible
	SD-AZM/S-10.0T	M12 straight/loose wires, Female 5-pin, A-Code, 10m, Shielded, PUR, Drag chain compatible
7	SD-AZG/S-1.0	M12 straight/loose wires, Male 5-pin, A-Code, 1m, Shielded, PUR
	SD-AZG/S-3.0	M12 straight/loose wires, Male 5-pin, A-Code, 3m, Shielded, PUR
	SD-AZG/S-5.0	M12 straight/loose wires, Male 5-pin, A-Code, 5m, Shielded, PUR
	SD-AZG/S-10.0	M12 straight/loose wires, Male 5-pin, A-Code, 10m, Shielded, PUR
	SD-AZG/S-1.0T	M12 straight/loose wires, Male 5-pin, A-Code, 1m, Shielded, PUR, Drag chain compatible
	SD-AZG/S-3.0T	M12 straight/loose wires, Male 5-pin, A-Code, 3m, Shielded, PUR, Drag chain compatible
	SD-AZG/S-5.0T	M12 straight/loose wires, Male 5-pin, A-Code, 5m, Shielded, PUR, Drag chain compatible
	SD-AZG/S-10.0T	M12 straight/loose wires, Male 5-pin, A-Code, 10m, Shielded, PUR, Drag chain compatible
8	SD-AZG/AZM-1.0	M12 straight/M12 straight, Male 5-pin/Female 5-pin, A-Code, 1m, Shielded, PUR
	SD-AZG/AZM-3.0	M12 straight/M12 straight, Male 5-pin/Female 5-pin, A-Code, 3m, Shielded, PUR
	SD-AZG/AZM-5.0	M12 straight/M12 straight, Male 5-pin/Female 5-pin, A-Code, , 5m, Shielded, PUR
	SD-AZG/AZM-10.0	M12 straight/M12 straight, Male 5-pin/Female 5-pin, A-Code, 10m, Shielded, PUR
	SD-AZG/AZM-1.0T	M12 straight/M12 straight, Male 5-pin/Female 5-pin, A-Code, 1m, Shielded, PUR, Drag chain compatible
	SD-AZG/AZM-3.0T	M12 straight/M12 straight, Male 5-pin/Female 5-pin, A-Code, 3m, Shielded, PUR, Drag chain compatible
	SD-AZG/AZM-5.0T	M12 straight/M12 straight, Male 5-pin/Female 5-pin, A-Code, 5m, Shielded, PUR, Drag chain compatible
	SD-AZG/AZM-10.0T	M12 straight/M12 straight, Male 5-pin/Female 5-pin, A-Code, 10m, Shielded, PUR, Drag chain compatible

LEADING INDUSTRIAL CONNECTIVITY MAKING SMART MANUFACTURING EASIER



Nanjing Solidot Electronic Technology Co., Ltd

Tel: 400-7788-929

E-mail: sales@solidotech.com Website: www.solidotech.com

Address: Ang Ying Building, Shengli Road, Jiangning District, Nanjing

